

Presses for Sale on behalf of GENERAL MOTORS EUROPE / OPEL:

1.600 to + 800 to SCHULER Auto-Press Line (7 Presses),

with moving bolsters, blank loading unit SCHULER PL, part handling between presses and unloading

Press 1: SCHULER DBS 2-1.600-2,80-950 double-action mechanical press, new 1974, capacity 1.000 + 600 to, bed + blank holder size 2.800 x 1.700 mm, slide size 2.150 x 1.1000 mm, max stroke 950mm, stroke rate 10 - 20 pMin, shut height 1.400mm, stroke adjustment 500mm, bed cushion stroke 0 – 250mm / 200to, weight: ca. 270 tons

Press 2 – 7: SCHULER EBS 2-800-2,80-850 single-action mechanical press, new 1974, capacity 800 to, bed size 2.800 x 1.500 mm, max stroke 850mm, stroke rate 10 - 20 pMin, shut height 1.100mm, stroke adjustment 500mm, bed cushion stroke 0 – 200 mm / 150 to weight: ca. 200 to

1.600 to + 1.200 to KOMATSU Press Line (6 Presses)

with moving bolsters, blank loading, handling between presses and unloading

Press 1: KOMATSU L 2 F 1000 x 600 double action mechanical press, 1.000 + 600 to, new 1979 / retrofitted 1998 to SIEMENS PLC, bed size 3.500 x 2.200 mm, ram stroke 800mm, no. of strokes 8 - 16 pMin, stroke adjustment 500mm, cushion stroke in ram 150mm (10to), cushion stroke in bed 255mm (20to), may daylight 1.250mm

Press 2 – 6: KOMATSU L 4 S 1200 single action mechanical presses, 1.200 to, new 1979 / retrofitted 1998 to SIEMENS PLC, bed and ram size 3.500 x 1.900 mm, ram stroke 800mm, stroke rate 10 - 20 pMin, stroke adjustment 500mm, cushion stroke in ram 150mm (10to), cushion stroke in bed 255mm (20to), may daylight 1.250mm

1.050 to WEINGARTEN Transfer Press with Coil Line:

WEINGARTEN S 1050.13.35, new 1974/modernized, 13-Station Transfer Press with a total capacity of 1.050to, bed size 1.745 x 1.200mm, center die / transport distance 350mm, slide stroke 400mm, max drawing depth 150mm, no of strokes 10 – 20 pMin, air cushion strokes: 200 – 240mm coil line with twin-station decoiler, leveller, feeder, max coil width 700mm: coil width 100 – 700mm, max blank dimension 400 x 700mm, max thickness 3mm

600 to SCHULER EBS 600 – 2 – 600 Press

single action mechanical press, capacity 600 to, bed + slide size 2.000 x 1.200mm, stroke 600mm, adjustment 400mm, max no. of strokes 16 pMin, bed cushion stroke 200mm / 120to

52 to load ATLAS TECHNOLOGIES Die-Carts (3 off)

load capacity 52879kG, traveling height 402mm, dimension of cart 5394 x 4928 mm, cart speed 9,1m/min, die clamping unit speed 4,6 m/min, PLC Siemens S7-300electrical power supply: 3 x 400V

1.000 to KOMATSU + 600 to SCHULER Press Line, new 1980 (5 Presses)

with moving bolsters, blank loading, part handling and unloading

Press 1: KOMATSU L2F 600x400 double action mechanical press, capacity 600 + 400 to, bed size 2.200 x 1.300mm, blankholder: size 2.200 x 1.400 mm / stroke 800 mm / adjustment 400 mm, slide: size 1.500 x 900 mm / stroke 850 mm / adjustment 400 mm, max die height 1.400mm, no. of strokes 10 – 16 pMin

Press 2 – 5: SCHULER EBS 600 – 2 – 600 single action mechanical press, capacity 600to, bed + slide size 2.000 x 1.200mm, stroke 600mm, adjustment 400mm, max no. of strokes 16 pMin, bed cushion stroke 200mm / 120 to

1.300 to + 450 to US INDUSTRIES Press Line (6 Presses)

with die change by carts, blank loading, handling between presses and unloading

Press 1: D4-800-500-108-72 double action mechanical press, table 2.740 x 1.825 mm (108"x72"), press force 800 tons / blankholder 500 tons, stroke: max 838mm (33") / adj. 584mm (23"), 12 strokes/Min

Press 2 – 6: S4-450-108-60 single action mechanical press, 450 to, table 2.740 x 1.520mm (108" x 60"), 450 + 75 tons, stroke: slide: 610mm / bed cushion 254mm (10") / 75 to, 16 /Min

1.000 to + 450 to SCHULER Press Line (6 Presses)

with moving bolsters, blank loading, part handling and unloading

Press 1: PzKnbs 1.000/2.4/0.71 double action mechanical press, press force: slide 600 tons / blankholder 400 tons, table 2.440 x 1.525 mm (96" x 60"), inner slide 1.980 x 1.220 mm (78" x 48"), blankholder 2.440 x 1.525 mm (96" x 60"), stroke: slide 710mm (28") / blankholder 559 mm (22"), 12–18str /Min

Press 2 – 6: P4E2Sqs 450/2.4/0.5 single action mechanical press, 450 tons, table 2.440 x 1.520 mm (96" x 60"), stroke: slide 508 mm (20") / bed cushion 254 mm (10"), 16 /Min

600 to FAGOR ARRASATE Press Line (4 Presses), new 1981

with moving bolsters, robot for blank loading, handling between presses and robot for part unloading

Press 1 – 4: 600 to single action mechanical press, new 1981, bed 2.000 x 1.400 mm (79"x55"), slide stroke 600 mm (24"), stroke adjustment 400mm (16"), max shut height 800 mm (32"), max 20 strokes/Min, bed cushion stroke 0 – 200 mm / 125 to

For more details please contact: europe@maynards.com

Prior Sale and Errors reserved!