

COMBINATION **PRIVATE TREATY & ONLINE AUCTION** PROJECT

Former AROVIT Factory in Denmark

PET FOOD PROCESSING and PACKAGING INCLUDING:

PRODUCTION LINES, MIXING FACILITIES, PACKAGING LINES, PALLETISING LINE, SILOS AND VESSELS, CONVEYORS, ELEVATORS, BLOWERS & PUMPS, BOILER, GENERAL FACTORY EQUIPMENT, OFFICE AND CANTEEN FURNITURE

LOCATION: VEJEN, DENMARK
INSPECTION: STRICTLY BY APPOINTMENT



To view and bid on the lots please visit: <https://gidb.auction/arovit>



For further details contact:

STEVE TRIBE

Telephone: +44 (0) 7836 688453
steve.tribe@liquidityservices.com

CUSTOMER SERVICES

Telephone: +44 (0) 2070 983792
Email: help@go-dove.com

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In conjunction with:

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PRIVATE TREATY SALE - CLOSES 29TH NOVEMBER 2018

OFFERS INVITED IMMEDIATELY – NO NEED TO WAIT FOR CLOSE DATE

FEATURING:

BUHLER EXTRUDER LINE including;

- Bühler 'DNDH-125-16-D' twin screw extruder (1995)
- Extrutec 'DCC-20-91' twin shaft conditioner
- Cone powder mixers - 2 x 3000kg
- Sprout powder rotation sieves
- Cutter head with sucking transport from extruder
- Bühler belt drying facility
- Simatek cup elevator with vibration doser
- V&V dust vibrator, Jesma belt scale
- Bühler drum coater, Simatek cup elevator
- Bühler belt cooler, Simatek cup elevator with vibration doser

WENGER EXTRUDER LINE including;

- Wenger 'X155CB - 8602 - 8834 - DDC - 16 - 9105-95060' Single screw extruder
- Wenger '66950-001' 15 KW twin screw conditioner
- Wenger container and screw conveyor for conditioner
- Drum coater with following mixer conveyor
- Meat dosing unit on load cells, Internal flour container
- Powder centrifugal sieve, Matador pre-dryer, dryer and cooler
- Box conveyor belt for extruded kibbles
- PLC control for processing plant with flow diagram

WENGER STICK EXTRUDER LINE including;

- Wenger 'X155CB - 7709-8170-DDC-16-9105-95060' 110KW Single screw extruder
- Wenger '66950-001' 15 KW twin screw conditioner
- Skiold mill (2014), powder sieve, product cutter
- Flour container, 4 Layer cooling conveyor belt
- Soco 50m conveyor belt for packing area

COMPLETE MIXING FACILITY 1

- Halvor Forberg '3600' continuous mixer, capacity 300m³/h
- Kongsilde 'Multair 3500' high pressure blower (2010)
- Stainless steel conical mixing vessels x 3 – capacity aprox 4-ton
- Simatek vertical bucket elevators x 4 - aprox 30m high
- Simatek horizontal bucket conveyors x 4 x aprox 20m
- Simatek horizontal bucket conveyors x 4 x aprox 320m
- Storage Silos x 54 - from 5m³ upto 53m³ with dust vibrators and ultrasonic measuring units
- Siemens 'Milltronics 500' control system
- Simatek 8m x 750mm Vibratory belt conveyor with dust extraction units
- Simatek plastic and belt conveyors x 10 – from 4m upto 20m
- Cyclas dust vibrators x 3
- Vetyton dust extraction unit
- Soco 50m belt conveyor

COMPLETE MIXING FACILITY 2

- Jensen continuous mixer – 3,500kg capacity
- 6 x 100m³ steel silos with screw feed and weigh cells
- 9 x 60m³ steel silos with screw feed and weigh cells
- Argomaskiner vibratory shaker
- Lachenmeier 'G2-034' inclined 10m screw conveyor
- VEM mixing mill with Jesma filter
- GKM Siebtechink 'KTS-2000-1' vibratory screener (2010)
- Sever 1ZK-250' electric motor in flameproof cabinet

MIXING SYSTEMS

- Turners stainless steel 3-vessel batch mixing system
- Oil and fats mixing system including x 9 stainless steel vessels

STORAGE SILOS

- Fibre glass cladded silo – 80 tonnes capacity
- Steel bulk storage silo x 2 – 140 tonnes capacity
- Steel bulk Storage Silo x 8 – 60 tonnes capacity
- Stainless steel mixing vessels x 9 – up to 2500 litre capacity
- Steel bulk Storage Silo x 3 – 40 tonnes capacity
- Steel bulk Storage Silo x 5 – 30 tonnes capacity

CHIMNEY SMOKE STACKS

- 105m High – Steel external, stainless steel internal
- 30m High (aprox) – Steel
- 25m High (aprox) – Steel



PRIVATE TREATY SALE - CLOSES 29TH NOVEMBER 2018

PACKAGING and PALLETISING

FEATURING:

ARODO BAGGING LINE - complete paper and PE bag line for 7.5 kg – 20 kg bags, velocity 400 – 540/h depending on type of bag and degree of filling, closing methods sewed, pinch, welding of paper including;

- ARODO form, fill and seal machine (2001)
- Bilwincos dosing scale
- AND 'AD-4324' checkweigher (2005)
- Safeline metal detector
- Tilting conveyor
- Videojet ink printer
- Transfer conveyors to palletiser
- Ehcoco 'PM 800-02' pallet wrapper (2002)

CETEC BAGGING LINE - for PE bags, the line can produce pre-fabricated paper and PE bags 1-5 kg, velocity 700 -1800 depending of the material of bags and size including;

- Mesoma multihead weigher (1995)
- Cetec 'Duo 650' form, fill and seal machine (1995)
- Bag shaper, Doboy bag welder, bag tipper,
- Videojet inkjet printer, Safeline detector
- Mettler Toledo 'Garvens' checkweigher (2006)
- CPS case erector, CPS case packer (2006)
- Label printer, conveyor belts

• **LAGENPAC BOX PACKING LINE** – packing boxes of 400 - 1000 g, following packing in tray or shrink, Velocity 2000 – 3000 boxes per hour including;

- Ishida multihead weigher
- Langenpac carton filler
- JK check weigher
- Metal detector
- Langenpac tray packer
- Vesflech box stacker unit
- Rochman 'TR-80-150' shrink wrap tunnel
- Videojet inkjet printer
- Markem label printer

MESOMA PILLOW BAGGING LINE - for snacks, 10 - 30 sticks in pillow bags from flat foil, velocity 1000 - 2500/t, depending on packaging size including:

- Mesoma multihead weigher (1999)
- Mesoma vertical form, fill and seal machine (1999)
- TELTEK 'C-80' check weigher
- MULTI CHECK metal detector
- Soco Take-off belt conveyor
- Unscrambler rotary table

SANDIACRE PILLOW BAGGING LINE - for small bags 50 - 400 g, velocity 1800/t, small square bags without corner seal 0,75 – 2 kg, velocity 1000/t including:

- Ishida multihead weigher
- Safeline metal detector
- Sandiacre 'TG-320-LD' vertical form, fill and seal machine (1997)

PALLETISERS/WRAPPERS

- Pantec Maskinfabrik Robotic pallet feed line
- ITW Mima 'Octopus 1800-SFTS' pallet wrapper (2004)
- Ehcoco 'PM-800-02' pallet wrapper (2002)
- Cyclop pallet wrapper
- Incon auto pallet take-off and transfer system
- Topy 'Maxi SC' pallet inverter/turner (2005)



ONLINE AUCTION SALE - CLOSES 13TH DECEMBER 2018

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FEATURING:

PRODUCTION EQUIPMENT

- Buhler 'DPSB' mixing vessel
- Big Dutchman 'WA-99' mixing vessel
- Blaaholm '1010-009' inclined conveyor with conical mixer (2005)
- Mobile screw feed hoppers
- Bucket elevators
- Busch Heavy duty blowers and pumps
- Vav 'Scan Vibro' dust vibrator
- Foss 'Soxtec -2050' extraction analyser
- Heavy duty powder silo
- Simatek additive and recycling system

PACKAGING

- Sandiacre and Atamat form fill and seal machines
- Vemag 'Robot HP-10' vacuum filler
- Grunwald 'Rotary 10,000-4' rotary filler
- Altomat foil packer
- Endoline box packaging system
- Soco and Scotch case sealers
- Fischbein 'TOS-100' bag closer sealer
- Nordsen gluing units
- Videojet ink jet printers
- Intec 'Labeljet 262' labeller
- Markem 'CimJet' Labeller

MAINTENANCE

- Werma '170-T' 170-ton injection moulder
- ENP '8700' hopper
- Potisje 'PA-30' lathe
- Box and pan folder
- Package of workshop tools and equipment
- Range of electric motors

FACTORY SERVICES and GENERAL EQUIPMENT

- Danstoker 'TDC-8' oil/gas steam boiler
- Grundfos and HOH water treatment systems
- Ingersoll Rand 'Nirvana N55' air compressor (2003)
- Ingersoll Rand 'Thermostar' air dryer (2004)
- Tawi pneumatic handling system
- Nederman fume - cabinet extraction system
- Mettler Toledo digital weigh scales
- IBC containers x 24, tipping bins
- Nilfisk 'GB-1033' industrial vacuum cleaner
- Pallet trucks with weigh cells
- Laboratory equipment
- Range of general spares

And lots, lots more!



1. A Buyer's Premium of 18% local rate applies.
2. Local government VAT/Purchase Tax of 25% payable on all purchases
3. All items are sold as is, where is, with all faults and without recourse.
4. All costs & activities related to removal of the items are the sole responsibility of the purchaser.

5. No dismantling will be allowed until full cleared funds have been received.
6. All removal activities to comply with local Health & Safety Rules.
7. All descriptions are prepared and intended as a general guide to supplement an inspection and do not form part of any offer or contract. Its accuracy is not guaranteed.