

On behalf of **OPEL, RHEINMETALL DEFENCE, SUSPA** and OTHERS

SURPLUS MACHINERY AND EQUIPMENT **ONLINE AUCTION**

Register at www.bidspotter.com • Auction closes at 2:00pm Wednesday July 8, 2009 • All items sold EXW Germany

LATHES (CNC AND SS&SC)

- **WEILER** DZ 32, 1995, X/Z 200/300mm, 12-pos. turret + driven tools, C-Axes, 11,5kW, SIN 820T
- **BOEHRINGER** VDF 315C-U, 1989, dia 520 x 2.000mm, 12-Pos tool-turret, 43kW, tailstock, steady, cool. unit, CNC PHILIPS B3T
- **BOEHRINGER** DM 640, 1976, dia 640/400 x 3.000 mm, 18,5kW
- **HEYLIGENSTAEDT** ND 500x6000, 1964/1977, heavy duty copy lathe, dia 600 x 6000 mm

MACHINING CENTERS

- **STEINEL** FFZ 260, 1998, 4-Pos Pallet ch. 500 x 630mm, X/Y/Z 800/630/710mm, B 360x1°, Spdl 30-10.000 rpm / HSK 100, 120-Pos tool ch., SIN 840C
- **FOREST LINE MINUMAC** TH/AC, 1995, 5-A, X/Y/Z 4.000 / 2.700 / 1.250mm, T 3.000 x 2.200mm, 2-A mill-head, Fidia 30
- **FADAL** VMC 2216FX, 2007, X/Y/Z 560/400/500mm, Fanuc 0iMC
- **CINCINNATI SABRE** 750, 1996, X/Y/Z 760/380/510mm, Heidenhain iTNC 415

HORIZONTAL BORERS AND MILLING MACHINES

- **SCHARMANN ECOCUT** 2.3, 1977, X/Y/Z 1.200 / 1.200 / 1.000mm, rotary table 1x1mm, ISO 50 / 22kW, SIN 850
- **WOTAN** Rapid 2, 1975, X/Y/Z 2.000 / 2.000 / 1.000 mm, T 1.600x1.600mm, SIN 8
- **DIXI** 75 ON, 1969, X/Y/Z 680/780/780mm, T 1.000 x 800mm, DRO
- **DROOP & REIN** FS 110, 1977, X/Y/Z 1.600 / 700 / 700 mm, ISO 50 / 18,5kW, tool-ch., SIN 8
- **DROOP & REIN** FWU 130, X/Y/Z 1.600/800/800mm, T 1.200x1.000mm, ISO 50, steady
- **MAHO** MH 1000 E, X/Y/Z 1.000/500/600mm, NC rotary table, 50 – 2.500 rpm, ISO 50
- **DECKEL** FP 3 A, 1980, X/Y/Z 400/315/400mm, Univ.-T 700x400mm, CNC Grundig 2101/Dialog 4
- **HURON** PU 771, 1983, bed mill, X/Y/Z 1.900/1.00/1.00, T 2.100 x 700mm, DRO
- **KOLB** jig borer, 1960, X/Y/Z 1.500/1.200/800mm

DAMPER MANUFACTURING EQUIPMENT (SUSPA)

- **EMS**, 1999, hydr. hor. drawing press, 2 stat.
- **STEININGER**, 1999, flare mach. for tubes
- **REIMEY**, 1997, 2-Stat. 4-operat. draw-arbor-press
- **LÖSER**, 1996, centerless polishing mach.

MISCELLANEOUS

- **LANDIS** 5 RIWE, 2001/2008 (like new), crankshaft-journal-grinder, dia 400x635mm, CNC 6400 OMAC
- **MIKROSA SASL** 125/1E centerless grinder, 1979, dia 140mm, grinding wheel 250mm
- **CREMER**, 1991, in-process temp + quench furnace, max. part size dia 50x500mm, > 1.300° C, 5 temp z ones + quench-zone
- **PEDDINGHAUS** 210 SUPER 16, 1985, steel worker, bar >50mm / square >45mm / angle >100x10mm / punching >dia 31x20mm
- **ZIPPEL**, 1996, In-Proc. washer, parts dia 80x400mm

MEASURING & TESTING EQUIPMENT

- **LEITZ SIRIO** 688, 1995, CMM with rot. table + feeler-ch., X/Y/Z 600/800/800mm, Software Update 2006
- **SCHENCK** H2BK Balancer, 2000, dia 200x500mm
- **STIEFELMAYER** Meas.-Arm + Plate, X/Y/Z 6.000 / 800 / 1.500 mm, Plate 6000 x 3500mm (2 available)
- **STIEFELMAYER** Meas.-Arm + Plate, X/Y/Z 2.400 / 1.200 / 1.500 mm, Plate 3.000 x 1.500mm
- **STIEFELMAYER** Meas.-Arm + Plate, X/Y/Z 2.000 / 1.000 / 1.200 mm, Plate 2.500 x 1.500mm
- **MEAS. PLATE** 6.000 x 3.500mm
- **MEAS.-ARM** X/Y 1.600/1.800mm (2 available)
- **ZEISS** Mini-MM, 1991, X/Y 600x500mm

PRESSES

- **SMG HOPZ** 60-650/600, 1964,60to hydr. Press
- **SMG HPU** 160-190/850, 1985, 160to hydr. Press
- **WEINGARTEN VU** 600.29.60, 1961, 600to, T 2.800 x 1.800, stroke 600mm, str. adj. 500mm, str/min 14–18, max H 1.100 mm, T-cush. 110to / 200mm, S-cush. 70to / 150mm
- **WEINGARTEN XXDVU** V1a, 1953, 500to, T 2.800 x 1.800, stroke 550mm, str. adj. 500mm, str/min 14–18, max H 1.100 mm, T-cush. 110to/200mm, S-cush. 70to/150mm

MACHINING CENTERS AVAILABLE FOR IMMEDIATE SALE (NOT IN AUCTION)

- **STAMA** 334/Twin, 03/ov.08, SIN 840D
- **STAMA** 326/S, 00/ov.08, 2x 4th Axes, Fanuc 18i
- **STAMA** 531/S, 01/ov.04, 4th Axes, SIN 840D
- **STAMA** 535/S, 01/ov.07, SIN 840D
- **STAMA** 526/S, 02/ov.06, 4th Axes, SIN 840D

All items are offered "AS-IS, WHERE-IS" • Intermediate sales reserved

Maynards
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**AUCTIONS
LIQUIDATIONS
APPRAISALS**

For more information please contact Andreas
+49 (0) 174 3210116 or Andreas@maynards.com

www.maynards.com

Im Auftrag von **OPEL, RHEINMETALL DEFENCE, SUSPA** und **ANDEREN**

ÜBERSCHÜSSIGE MASCHINEN UND ANLAGEN

ONLINE AUKTION

Registrieren Sie sich auf www.bidspotter.com • Auktion endet Mittwoch, 8. Juli, 2009 um 14 Uhr
Ab Standort Deutschland

DREHMASCHINEN (CNC UND KONVENTIONELL): WEILER DZ 32, 1995, X/Z 200/300mm, 12-Pos. Rev. + angetr. Wz, C-Achse, 11,5kW, SIN 820T • **BOEHRINGER VDF 315C-U**, 1989, dia 520 x 2.000mm, 12-Pos Rev., 43kW, Reitst., Lünette, Kühlanl., CNC PHILIPS B3T • **BOEHRINGER DM 640**, 1976, dia 640/400 x 3.000 mm, 18,5kW • **HEYLIGENSTAEDT ND 500x6000**, 1964/1977, Schwer-Kopier-Drehm., dia 600 x 6000 mm

BEARBEITUNGSZENTREN: STEINEL FFZ 260, 1998, 4-Paletten 500 x 630mm, X/Y/Z 800/630/710mm, B 360x1°, Spdl 30-10.000 U / Min, HSK 100, 120-Pos WzW, SIN 840C • **FOREST LINE MINUMAC TH/AC**, 1995, 5-A, X/Y/Z 4.000 / 2.700 / 1.250mm, T 3.000 x 2.200mm, 2-A Fräskopf, Fidia 30 • **FADAL VMC 2216FX**, 2007, X/Y/Z 560/400/500mm, Fanuc OiMC • **CINCINNATI SABRE 750**, 1996, X/Y/Z 760/380/510mm, Heidenhain iTNC 415

BOHRWERKE UND FRÄSMASCHINEN: SCHARMANN ECOCUT 2.3, 1977, X/Y/Z 1.200 / 1.200 / 1.000mm, Drehtisch 1x1mm, ISO 50 / 22kW, SIN 850 • **WOTAN Rapid 2**, 1975, X/Y/Z 2.000 / 2.000 / 1.000 mm, T 1.600x1.600mm, SIN 8 • **DIXI 75 ON**, 1969, X/Y/Z 680/780/780mm, T 1.000 x 800mm, DRO • **DROOP & REIN FS 110**, 1977, X/Y/Z 1.600 / 700 / 700 mm, ISO 50 / 18,5kW, WzW, SIN 8 • **DROOP & REIN FWU 130**, X/Y/Z 1.600/800/800mm, T 1.200x1.000mm, ISO 50, Gegenh • **MAHO MH 1000 E**, X/Y/Z 1.000/500/600mm, NC Drehtisch, 50 – 2.500 rpm, ISO 50 • **DECKEL FP 3 A**, 1980, X/Y/Z 400/315/400mm, Univ.-T 700x400mm, CNC Grundig 2101/Dialog 4 • **HURON PU 771**, 1983, Bettfräsm., X/Y/Z 1.900/1.00/1.00, T 2.100 x 700mm, DRO • **KOLB Koord-Borhm.**, 1960, X/Y/Z 1.500/1.200/800mm

STOSSDÄMPFERHERSTELLUNG (SUSPA): EMS, 1999, hydr. hor. Ziehpresse, 2 stat. • **STEININGER**, 1999, Aufdornm. f. Rohre • **REIMEY**, 1997, 2-Stat. 4-Stufen Ziehpornpresse • **LÖSER**, 1996, Spitzenlos-Polierm

DIVERSE: LANDIS 5 RIWE, 2001/2008 (neuw.), Kurbelwellen-Hubl-Schlfm., dia 400x635mm, CNC 6400 OMAC • **MIKROSA SASL 125/1E** Spitzenlosschlfm., 1979, dia 140mm, grinding wheel 250mm • **CREMER**, 1991, Durchlauf-Härte-Ofen, max. Teilegr. dia 50x500mm, > 1.300° C, 5 Zeiz + Abschreckzone • **PEDDINGHAUS 210 SUPER 16**, 1985, Profilstahlschere, rund >50mm / quadratisch >45mm / winkel >100x10mm / stanzen >dia 31x20mm • **ZIPPEL**, 1996, Durchlaufwaschm., max dia 80x400mm

MESS-UND PRÜFGERÄTE: LEITZ SIRIO 688, 1995, Messm. + Rundtisch, X/Y/Z 600/800/800mm, Software Update 2006 • **SCHENCK H2BK** Wuchtanl., 2000, dia 200x500mm • **STIEFELMAYER** Messarm + Platte, X/Y/Z 6.000 / 800 / 1.500 mm, Platte 6000 x 3500mm (2 verf.) • **STIEFELMAYER** Messarm + Platte, X/Y/Z 2.400 / 1.200 / 1.500 mm, Platte 3.000 x 1.500mm • **STIEFELMAYER** Messarm + Platte, X/Y/Z 2.000 / 1.000 / 1.200 mm, Platte 2.500 x 1.500mm • **MESSPLATTE 6.000 x 3.500mm** • **MEESSARM X/Y 1.600/1.800mm** (2 verf.) • **ZEISS Mini-MM**, 1991, X/Y 600x500mm

PRESSEN: SMG HOPZ 60-650/600, 1964,60to hydr. Presse • **SMG HPU 160-190/850**, 1985, 160to hydr. Presse • **WEINGARTEN VU 600.29.60**, 1961, 600to, T 2.800 x 1.800, Hub 600mm, Hubverst. 500mm, H/min 14-18, max H 1.100 mm, T-Kissen 110to / 200mm, S-Kissen 70to/150mm • **WEINGARTEN XXDVU VIa**, 1953, 500to, T 2.800 x 1.800, Hub 550m, Hubverst. 500mm, H/min 14-18, max H 1.100 mm, T-Kissen 110to/200mm, S-Kissen 70to/150mm

VERTIKAL-BAZ IM VERHANDELTEN VERKAUF: STAMA 334/Twin, 03/üb.08, SIN 840D • **STAMA 326/S**, 00/üb.08, 2x 4.Achse, Fanuc 18i • **STAMA 531/S**, 01/üb.04, 4.Achse, SIN 840D • **STAMA 535/S**, 01/üb.07, SIN 840D • **STAMA 526/S**, 02/üb.06, 4.Achse, SIN 840D

Zwischenverkauf und Irrtum vorehalten!