

Upon Instructions from the United States Bankruptcy Court  
for the District of Delaware, Case No. 05-11697

# PUBLIC AUCTION



METALFORMING TECHNOLOGIES INC.

## THURS, JUNE 15<sup>TH</sup>/06 10:00 AM

Preview & Inspection: Wednesday, June 14 from 9am-5pm

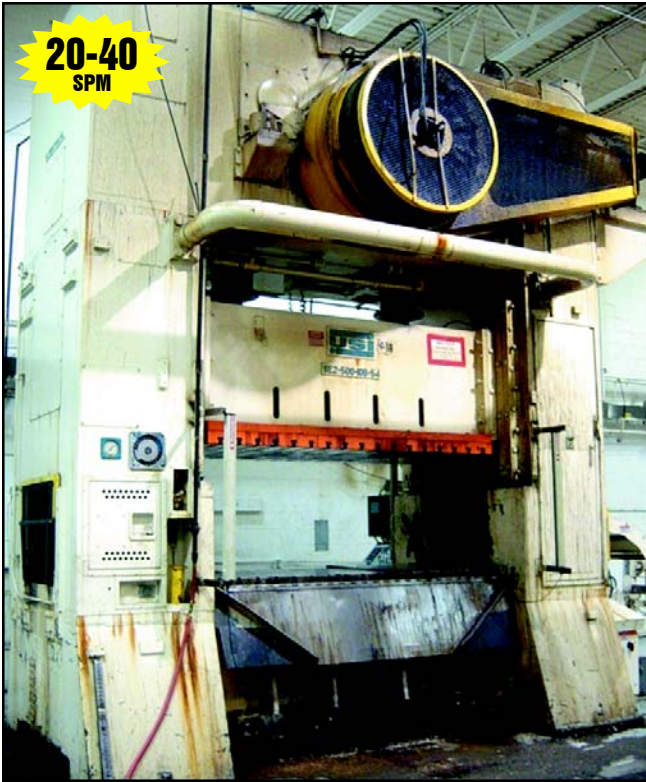
### 3084 E. HEMPHILL ROAD BURTON, MI



1997

30-60  
SPM

HEIM S2-500 Maxi Stamper Straight Side Presses



20-40  
SPM

USI CLEARING SE2-500-108-54 Straight Side Press



1998

4  
AVAILABLE

TECNO WASINO A-12 CNC Robodrills

Sale Conducted by

# Maynards

SINCE 1902

Industries (1991) Inc.

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HEIM S2-500 Maxi Stamper Straight Side Press



USI CLEARING SE2-500-108-54 Straight Side Press



HEIM S2-200-78-22.5 Straight Side Press

- ### STAMPING PRESSES (STRAIGHT SIDE)
- HEIM S2-500 Maxi Stamper Straight Side Press, 500 ton, 120"x60" bed, 30-60 SPM, 48" SH, 12" stroke, 12" adj, 26"x27" windows, floor standing, OmniLink LCD controls, 1997, s/n H3892
  - HEIM S2-500 Maxi Stamper Straight Side Press, 500 ton, 120"x60" bed, 20-40 SPM, 33" SH, 26"x27" windows, floor standing, 1990
  - USI CLEARING Model SE2-500-108-54 Straight Side Press, 500 ton, 108"x54" bed, 20-40 SPM, 12" stroke, 48" SH, 10" adj, windows, floor standing, Shadow VI Wintress light curtain, s/n 10-1587
  - CLEVELAND Model S2-500-108-48 Straight Side Press, 500 ton, 108"x48" bed, 30-60 SPM, 12" stroke, 41 1/2" SH, 10" adj, floor standing, windows, s/n P-1425
  - NIAGRA Model BP2-300-72-42 Straight Side Press, 300 ton, 0-70 SPM, 12" stroke, 31" SH, 12" adj, 32"x32" windows, floor standing, s/n 47545
  - HEIM Model S2-200-78-22.5 Straight Side Press, 78"x36" bed, 50-70 SPM, 8" stroke, 26" SH, 6" adj, s/n H-3856
  - HEIM Model S2-200-78-42 Straight Side Press, 78"x42" bed, 35 SPM, 24 1/2" SH, 6" adj, 8" stroke, windows, floor standing, Smart Pac Wintress press automation control
  - NIAGARA Model SC2-200-72-36 Straight Side Press, 200 ton, 72"x36" bed, 25-50 SPM, 10" stroke, 29" SH, 10" adj, windows, floor standing, Smart Pac 2 wintress control, Palm buttons, s/n 38086
  - MINSTER Model P2-100-48 Piece-Maker Straight Side Press, 100 ton, 80-160 SPM, 4" stroke, 20" SH, 4" adj, Rexcon controls, floor standing, windows, s/n 16535

- ### STAMPING PRESSES (OBI/GAP)
- VERNON Model 636 OBI Press, 125 ton, 36"x36" bed, 12" stroke, 24" SH, 4" adj, floor standing, s/n 7861
  - VERNON Model 626 OBI Press, 125 ton, 36"x24" bed, 12" stroke, 24" SH, 6" adj, s/n 4601
  - (2) VERNON Model 8F OBI Presses, 125 ton, 48"x32" bed, 8" stroke, 21" SH, 4" adj, 35 SPM, s/n 11240, 11239
  - (5) VERNON Model 6S OBI Presses, 75 ton, 36"x24" bed, 6" stroke, 19" SH, 3" adj, s/n 4692, 4704, 4703, 4707 etc
  - MINSTER Model 5 OBI Press, 75 ton, 6" stroke, Wintress clutch/brake control
  - CLEARING Model 22J OBI Press, 22 ton, 200 SPM, 4" stroke, 10 1/2" SH, s/n 571214
  - CLEARING Model Torc Pac 45 OBI press, 45 ton, 36"x24" bed, 100 SPM, 12" SH, 2 1/2" adj, s/n 57-7693

- ### PRESS FEED LINES
- SESCO Model 28-838 Combination Cradle, Straightener and Electronic Roll Feed including combination coil stop, peeler, threading assist and dekiner assembly, 30,000# cap decoiler, 4" to 30" coil width range, 72" coil O.D max, material thickness range, .059" to .413", .413" at 13", .187" at 30", feed length accuracy +/- .015", year 1998, s/n 23399
  - COE Feed Line including Coe Model CPR-PO-4018, 4,000# cap x 18" decoiler, 60" O.D max, s/n 17861-3 with Coe Model CPPS-PO-225-12 straightener, 7 roll 2 1/4", 12" wide, .135"x12", s/n 17861-2 with Coe Model CPRF-M12 servo feeder, .135"x12" cap, s/n 17861-1
  - COE Feed Line including Coe Model CPCC-8012, 8,000# x 12" wide coil cradle straightener, s/n 7407 with Coe Model CPRF-SM-324 servo master feeder, 24" wide cap
  - COE Feed Line including Coe coil cradle straightener with Coe Model CPRF-S324 servo feeder with Servo master control
  - COE Feed Line including Coe Model CPPS-300-12-7, 3,000# x 12" wide coil cradle straightener, s/n 8509-3 with Coe Model CPRF-312, 12" wide air feeder, s/n 8509-1

continued next page



MINSTER P2-100-48 Piece-Maker Straight Side Press



NIAGARA S2-2-200-72-36 Straight Side Press

## PRESS FEED LINES *continued*

- **COOPER WEYMOUTH** Feed Line including Cooper Weymouth coil cradle straightener 12-18-24" Series C coil cradle straightener with Cooper Weymouth Model SMX18, 18" servo feeder, s/n 1116
- Feed Line including Coe Model CPCC-20030, 20,000# cap 30"x60" coil cradle straightener with Dallas Model D-250, .135"x30"x24" air feeder

## DECOILERS

- **ROWE** Model 10030DSB, 7,500# cap x 30" wide, 60" OD Decoiler
- **DALLAS** Model DPR624, 6,000# cap x 24" wide Decoiler
- **AIR FEEDS** Model R25x18, 2,500# cap x 18" wide Decoiler
- **MECON** Model 60D, 6,000# cap Decoiler, s/n 63703

## STRAIGHTENERS / COIL CRADLES COIL CRADLE STRAIGHTENERS

- **DALLAS** Model 82113.030-.0045x12, 12" wide cap Straightener, s/n 15697
- **DALLAS** DPS-2.25-9-24, .060 x 24" wide, .125" x 12" wide Straightener, s/n 19458
- **AUTOMATIC FEED** Model 1854, 8,000# cap Coil Cradle Straightener
- **COOPER WEYMOUTH** 18" wide Coil Cradle Straightener
- (2) **COOPER WEYMOUTH** 2,500# cap x 18" wide x 50" OD Coil Cradles
- **COE** 7,500# cap Coil Cradle

## PRESS FEEDERS

- (2) **COE** Model CPRF-312, .156"x12" wide, Servo Feeders, with Coe Servo master control, s/n 4734.1, s/n 7589.1
- **COE** Model CPRF-M12 Plus Servo Feeder, s/n 13552-1
- **DALLAS** Model D325 Servo Feeder, .140"x18"x12" cap, s/n 16273
- **DALLAS** Model D325 Servo Feeder, .105"x24"x18" cap, s/n 16275
- **DALLAS** Model D250 Servo Feeder, .090"x18"x24" cap, s/n 13508
- **DALLAS** Model D250 Servo Feeder, .090"x12"x12" cap, s/n 11570
- **CJ** Servo Feeder, 6" cap + A28

## CNC ROBODRILLS AND CHUCKERS

- (4) **TECNO WASINO** Model A-12 CNC Robodrills, S-Robot 1 automatic loader, Fanuc 18iM control, s/n 234, 241, 242, 246, 1998
- (2) **TECNO WASINO** Model SL-10 CNC Chuckers, S-Robot 1 automatic loader, Fanuc O-TT control, twin 6 station turret, s/n 548, 559, 1994
- (2) **TECNO WASINO** Model SL-104D CNC Chuckers, S-Robot 1 automatic loader, Fanuc O-TT control, twin 6 station turret, s/n 458, 427, 1991

## LASERS



COE Feed Line

- (2) **LUMONICS MULTIVIEW** Model MW2000, 2000 watt Laser Rectifiers, 2000

## MILLING MACHINES

- **BRIDGEPORT** 1 1/2 HP Vertical Milling Machine, 9"x42" table
- **BRIDGEPORT** 2 HP Vertical Milling Machine, 9"x42" table, Accurite 2 axis DRO, s/n BR251530
- **BRIDGEPORT** 1 1/2 HP Vertical Milling Machine, 9"x42" table, 2 Axis DRO, 4200 RPM
- **BRIDGEPORT** 2 HP Vertical Milling Machine, 9"x42" table, s/n BR104239

## LATHES

- **TAKISAMA MAXITURN** Model Max-800 Deluxe, 10"x36", s/n BMR90676H Engine Lathe
- **LEBLOND** 16"x60" Engine Lathe
- **LOGAN** Model 2555V-H Engine Lathe

## GRINDERS

- **BLANCHARD** No 16 Rotary Surface Grinder, 30" chuck
- **BROWN AND SHARPE** 618 Micromaster Surface Grinder, 6"x18" chuck
- (2) **BROWN AND SHARPE** 612 Micromaster Surface Grinders, 6"x12" chuck
- (2) **REID** 6"x18" Surface Grinders
- **REID** Model 612 Micromaster Surface Grinder, 6"x12" chuck
- **WARNER AND SWASEY** 6"x18" Surface Grinder
- **KALAMAZOO** Belt and Disk Sander
- (2) **BALDOR** Double Pedestal Grinders

## DRILLS

- **FOSDICK** Radial Drill 4' x 13"
- **POWERMATIC** Mod 1200 Drill Press
- **JET** Mod 16 Drill Press

## SAWS

- **JOHNSON H.** Model J Horizontal Band Saw
- **JET** HVBS-463 Horizontal Band Saw
- **WF WELLS** Model W-9-1 Horizontal Band Saw, s/n W5159, 1"x.035x11'6" blade
- **DOALL** Model 36-3, Vertical Band Saw, 36" throat, s/n 120-59203
- **KALAMAZOO** Chop Saw

## GENERAL EQUIPMENT

- **ORBITFORM INC** Mod P1000, s/n 9610674, 1996
- **PEXTO** Model G-448C Foot Powered Shear, 3/16" gauge x 4', s/n J1262
- **PEXTO** Bench Top Finger Brake
- **SUNNEN** Model B1290 Honing Machine
- **ROGERS K&D** Model KDS-75 Shop Press, 75 ton cap
- **ABB** Model IRB6400 Robot, 2.4 x 120kg, M96, 1996

## GENERAL EQUIPMENT *continued next page* *continued*



HEIM S2-200-78-42 Straight Side Press



CLEARING Torc Pac 45 Press



COE CPRF SM-324 Servo Feeder



COE 18" x 10,000# cap. Coil Cradle Straightener



COE CPCC-20030 Coil Cradle Straightener



**TECNO WASINO A-12 CNC Robodrills**



**TECNO WASINO SL-10 CNC Chuckers**



**BRIDGEPORT 2HP Vertical Mill**



**BROWN & SHARPE Grinder**

- GRIEVE Mod HT-1000 Electric Oven, 3000 watt
- DEREK Tool Sharpener
- DENNISON 3 HP, 2 Ton Multipress
- SHILCO INDUSTRIES Chip Baler
- OLYMPIC Model Upender 10,000# cap Upender, s/n 3579
- HYTROL 18" wide Conveyor
- (2) STERLING Platform Scales
- CINCINNATI 16" Heavy Duty Horizontal Shaper
- TORIT Model 75 Dust Collector

**WELDING EQUIPMENT**

- ESAB Heliarc 252 AC/DC Welding Power Source
- MILLER Thunderbolt XL225/150 amp Welding Power Source
- (2) OTC Inverted Model DM-300 Mig Welders
- MILLERMATIC 200 Welding Power Source
- (2) TAYLOR WINFIELD 100 KVA Spot Welders
- MFG UNKNOWN 100 KVA Spot Welder
- FEDERAL 75 KVA Spot Welder
- PEER 50 KVA Spot Welder

**VIBRATORY FINISHING/TUMBLERS**

- (2) AUTOMATED FASHIONS INC Model AB-25 Rotofinish Vibratory Machine, s/n 1746, etc
- (3) ROTO FINISH Vibratory Bowls Model 3165, 4977, 4877, s/n ER-0405C-94-A11, G-1000-39-A2, G-1000-99-A1
- HAMMOND Model 5882 Rotofinish Vibratory Bowl, s/n WM-125AP-99-A16
- GLOBE Tumbler

**AIR COMPRESSORS**

- GARDNER DENVER Model Electra Screw 30 HP Tank Mounted Screw Compressor
- WORTHINGTON Mono-Rotor Type R Rotary Screw Air Compressor
- ATLAS COPCO Model GA45 Rotary Screw Air Compressor, 60 HP, 1996
- GARDNER DENVER 100 HP Rotary Screw Air Compressor
- ATLAS COPCO Mod GAU607, 60 HP Rotary Screw Air Compressor, 6475 hours
- ZURN Model RA25A Compressed Air and Gas Dryer, s/n R1632
- KELLOG AMERICAN Air Compressor
- FRIULAIR Compressed Air Dryer
- Vertical Air Receiving Tank

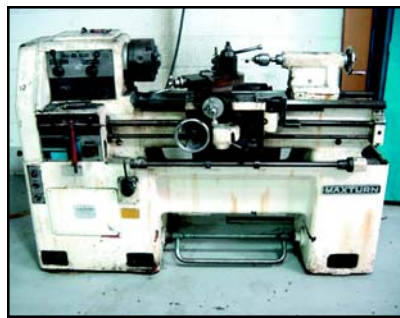
**INSPECTION EQUIPMENT**

- MITUTOYO Model Bright BRT-5041 Bridge Type CMM, Renishaw PHC9 probe head controller, Renishaw PH9 probe, s/n 0363601
- BROWN & SHARPE Model Gage 2000 Bridge Type CMM, Tesastar probe, s/n 0103-1556, 2003
- OGP Top Bench 14" Optical Comparator, s/n TB1206135
- BROWN & SHARPE Model TESA-hite 350 Digital Height Gauge
- QUANTITY OF INSPECTION ITEMS including digital micrometers, Mitutoyo digital height gauges, gauge block sets, plug gauges, over 4 granite surface plates, calipers, (3) Mitutoyo height masters, Microscope etc

**MATERIAL HANDLING**



**BLANCHARD Grinder**



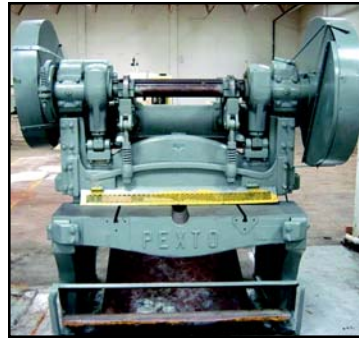
**TAKISAMA Max Turn 800 Lathe**



**Surface Grinders**



**LUMMONICS MW2000 Lasers**



**3**  
AVAILABLE

**2**  
AVAILABLE

**ROTO FINISH 4977 Vibratory Bowl**

**AUTOMATED FINISHING Vibratory Bowl**

**PEXTO G-448C Shear**

**FORD F-Super Stake Truck**



**2003**

**B&S Gage 2000 CMM**

**MITUTOYO Bright CMM**

**OGP Optical Comparator**

**REID 1226 Surface Grinder**

**TAYLOR WINFIELD Spot Welder**

**/ MOBILE EQUIPMENT**

- **CRB 30'x57'** Self Standing Crane System with (2) Shawbox 5 ton crane hoists, bottom running, pendant control, s/n 7930-00A, 7930-00B
- **(5) YALE 2 Ton Hoists**
- **FORD F-Super Stake Truck**, 15' bed, turbo diesel, 1994
- **GMC Topkick 18' Box Van**, 1992, automatic trans.
- **JLG Model 35 Electric Manlift**, 35' reach, 500# bucket capacity, 1492 hours
- **CLARK Model C500-S100 Forklift**, 10,000# cap, 139" reach, clearview mast, hard tires
- **CLARK Model C500-100 Forklift**, 10,000# cap, 114" reach, LPG, hard tires
- **HYSTER Mod 100 Forklift**, 10,000# cap, LPG, hard tires
- **CAT 10,000# Electric Forklift** with side shift
- **HYSTER Model E80XL Forklift**, 8,000# cap, elec., 121" reach, hard tires, 2 stage clearview mast
- **KOMATSU Model FG-25S LPG Forklift**, 5,000# cap, 118" reach, hard tires, side shift
- **CLARK Model C500-50 Forklift**, 5,000# cap, 130" reach, LP, fork rotator
- **TENNANT Model 2701 Floor Scrubber**
- **TENNANT Model 7200 Riding Floor Scrubber**
- **CROWN GPW Electric Pallet Jack**
- **HOBART 36 volt Electric Battery Charger**
- **DEKA 36 volt Electric Battery Charger**
- **HERCULES INDUSTRIES Forktruck Boom**

- **QTY. OF MATERIALS** incl: Tooling, Chucks, Chains, Vices, Metal Workbenches, Steel Saw Horses, Stanley Vidmar Cabinets, Metal Shelving, Die Racks, Banding Carts, Assorted Nuts Bolts, Screws, Hardware, Electrical Fuses, Plumbing Parts and Supplies, Electrical Wire, AB Relays and Switches, Hoses, Electrical Cords, Barrel Carts, Welding Carts, Ladders, Shop Fans, Electric Motors, C-Clamps, V Belts, Plastic Bins, Rubber Mats, etc

**OFFICE EQUIPMENT**

- **OFFICE FURNITURE** incl: Desks, Chairs, File Cabinets, Blue Print Cabinets, Workstations, etc

**GENERAL MATERIALS**



**FOSDICK Radial Arm Drill**

**DO ALL Mod 36-3 Band Saw**

**GMC Topkick Box Van**

**JLG Mod 35 Electric Manlift**



**7**  
AVAILABLE

**CRANE SYSTEM INC. Overhead Crane**

**Forktrucks**

**GARDNER-DENVER Compressor**

**VIDMAR Cabinets**

# PUBLIC AUCTION

## THURSDAY, JUNE 15<sup>TH</sup> 2006 AT 10:00 AM



METALFORMING TECHNOLOGIES INC.

**3084 E. HEMPHILL ROAD #G  
BURTON, MI**

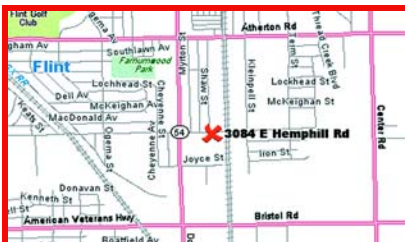
Preview & Inspection: Monday, June 12 from 9am-5pm

### FEATURING:

- ★ (21) Stamping Presses As New As 1997
- ★ Press Feed Lines ★ CNC Robodrills
- ★ CNC Chuckers ★ Tool Room Equipment & More



**BUYERS PREMIUMS:  
12.5% ON-SITE, 15.5% ON-LINE**



### DRIVING DIRECTIONS FROM DETROIT, MI

Take I-75 N (Chrysler Freeway); Bear right onto off-ramp at exit 109 to M-54 (Dort Hwy); Continue on M-54; Turn right onto Hemphill Rd **Approx. 60 miles**



**HEIM S2-500 Maxi Stamper Straight Side Press**



**USI CLEARING SE2-500-108-54 Straight Side Press**



**TECHNO WASINO A-12 CNC Robodrills**

**TERMS & CONDITIONS PAYMENT:** MUST BE MADE IN FULL DAY OF SALE. PAYMENT IS CASH, CASHIER'S CHECK, CERTIFIED CHECK, WIRE TRANSFER, COMPANY CHECK ONLY IF ACCOMPANIED BY A LETTER FROM YOUR BANK GUARANTEEING AMOUNT OF CHECK FOR DEPOSIT AND/OR PAYMENT IN FULL. NO PERSONAL CHECKS. FULL PAYMENT MUST BE MADE BEFORE REMOVAL OF PURCHASE.

**REMOVAL: LAST DAY OF REMOVAL IS FRIDAY, JUNE 30, 2006 BY 5:00 PM (NO EXCEPTIONS),** AND AS FURTHER DEFINED IN THE SALE CATALOGUE. **EVERYTHING IS SOLD "AS IS, WHERE IS".** ALL SALES FINAL. COST AND RESPONSIBILITY FOR REMOVAL OF PURCHASE REMAINS WITH THE PURCHASER. EVERY EFFORT WILL BE MADE TO FACILITATE REMOVAL. WHILE QUANTITIES AND DESCRIPTIONS ARE BELIEVED TO BE ACCURATE, THE AUCTIONEER, OWNERS OR COUNSEL MAKE NO WARRANTIES OR GUARANTEES EITHER EXPRESSED OR IMPLIED AS TO AUTHENTICITY, GENUINENESS OF, OR DEFECTS IN ANY LOT AND WILL NOT BE HELD RESPONSIBLE FOR ANY ADVERTISING DISCREPANCIES OR INACCURACIES. NO WARRANTIES WHATSOEVER ARE MADE AS TO CONDITION, MERCHANTABILITY OR FITNESS FOR USE OF ANY ITEM. MAY WE SUGGEST YOU TAKE FULL ADVANTAGE OF THE PREVIEW AND INSPECTION PERIOD. **SALE SUBJECT TO ADDITIONS, DELETIONS AND PRIOR SALE.**

### Unable to Attend?



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Sale Conducted by



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